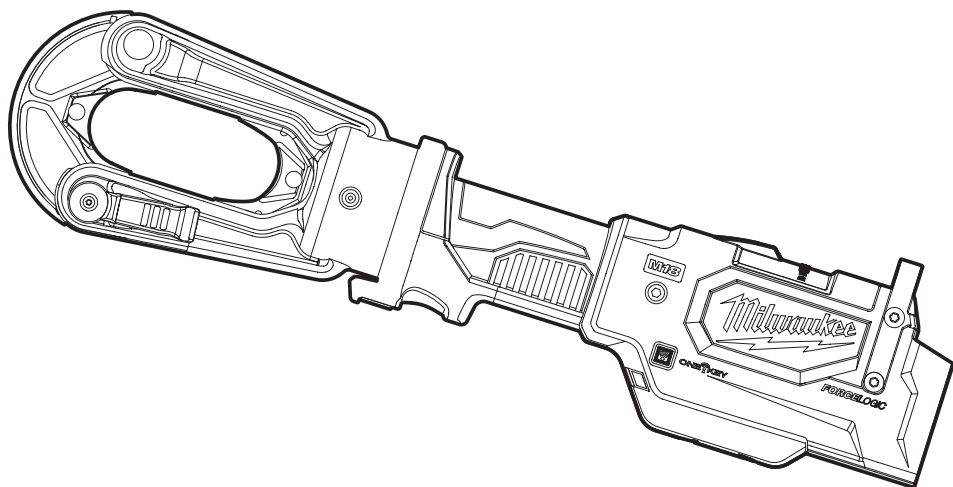





OPERATOR'S MANUAL



Cat. No.
M18 HCCT137

M18™ FORCE LOGIC™ 137kN INLINE UTILITY CRIMPER

WARNING

 To reduce the risk of injury, user must read and understand operator's manual.

GENERAL POWER TOOL SAFETY WARNINGS

⚠WARNING Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury. **Save all warnings and instructions for future reference.** The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

WORK AREA SAFETY

- **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
- **Do not operate power tools in explosive atmospheres,** such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.
- **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

ELECTRICAL SAFETY

- **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- **Avoid body contact with earthed or grounded surfaces,** such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool.** Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
- **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of a RCD reduces the risk of electric shock.

PERSONAL SAFETY

- **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
- **Use personal protective equipment. Always wear eye protection.** Protective equipment such as a dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.
- **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.

- **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
- **Dress properly. Do not wear loose clothing or jewellery. Keep your hair and clothing away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
- **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.
- **Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles.** A careless action can cause severe injury within a fraction of a second.

POWER TOOL USE AND CARE

- **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
- **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- **Disconnect the plug from the power source and/or remove the battery pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
- **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
- **Maintain power tools and accessories. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
- **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.
- **Keep handles and grasping surfaces dry, clean and free from oil and grease.** Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.

BATTERY TOOL USE AND CARE

- **Recharge only with the charger specified by the manufacturer.** A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
- **Use power tools only with specifically designated battery packs.** Use of any other battery packs may create a risk of injury and fire.

- When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another. Shorting the battery terminals together may cause burns or a fire.
- Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help. Liquid ejected from the battery may cause irritation or burns.
- Do not use a battery pack or tool that is damaged or modified. Damaged or modified batteries may exhibit unpredictable behaviour resulting in fire, explosion or risk of injury.
- Do not expose a battery pack or tool to fire or excessive temperature. Exposure to fire or temperature above 130°C (265°F) may cause explosion.
- Follow all charging instructions and do not charge the battery pack or tool outside the temperature range specified in the instructions. Charging improperly or at temperatures outside the specified range may damage the battery and increase the risk of fire.

SERVICE

- Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.
- Never service damaged battery packs. Service of battery packs should only be performed by the manufacturer or authorised service providers.

SPECIFIC SAFETY RULES FOR CRIMPERS

AWARNING To reduce the risk of arc flash, electric shock and property damage, work on deenergized lines when possible. Tool is not insulated.

- Use tool only with compatible dies and connectors for which they are rated. Jaws, dies, and connectors must be used in an APPROVED COMBINATION to achieve a successful operation. Improper combinations can result in a faulty crimp. Electric shock, fire, explosion, and property damage could occur.
- Keep hands away from crimping jaws while tool is in use. Fingers could be crushed.
- To reduce the risk of injury, wear safety goggles or glasses with side shields when operating or servicing the tool.
- Inspect and discard workpieces with cracks or wear before use. Materials may crack or shatter.
- Follow connector manufacturers' installation instructions. Other uses may cause damage to the tool, accessories, and workpiece.
- Chemical Burn Hazard. Keep coin cell battery away from children.
- Always use common sense and be cautious when using tools. It is not possible to anticipate every situation that could result in a dangerous outcome. Do not use this tool if you do not understand these operating instructions or you feel

the work is beyond your capability; contact MILWAUKEE® Tool or a trained professional for additional information or training.

- Maintain labels and nameplates. These carry important information. If unreadable or missing, contact a MILWAUKEE® service facility for a replacement.

AWARNING Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paint
- crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

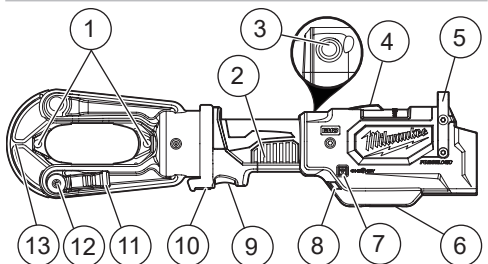
READ AND SAVE ALL INSTRUCTIONS FOR FUTURE USE

ADDITIONAL BATTERY SAFETY RULES

AWARNING To reduce the risk of fire, personal injury, and product damage due to a short circuit, never immerse your tool, battery pack or charger in fluid or allow a fluid to flow inside them. Corrosive or conductive fluids, such as seawater, certain industrial chemicals, and bleach or bleach-containing products, etc., can cause a short circuit.

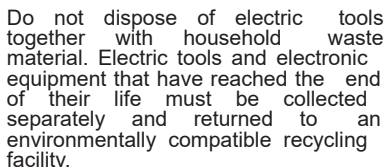
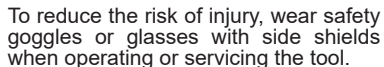
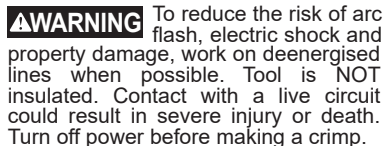
AWARNING Do not charge non-rechargeable batteries.

FUNCTIONAL DESCRIPTION



- | | |
|------------------------------------|-----------------------|
| 1. Die Release pins | 7. ONE-KEY™ indicator |
| 2. Handle | 8. Worklight LEDs |
| 3. Manual release button | 9. Trigger |
| 4. LED Crimp indicator | 10. Reverse button |
| 5. Hanger | 11. Jaw release lever |
| 6. ONE-KEY™ coin cell battery door | 12. Jaw lock pin |
| | 13. Swinging jaw |

SYMBOLLOGY



SPECIFICATIONS

Cat. No.	M18 HCCT137
Volts	18 V DC
Battery Type	M18™
Charger Type	M18™
Force	137 kN (15 Ton)
Capacity	1500 MCM Cu (#8 AWG) 1250 MCM Al (#8 AWG)

Recommended Ambient
Operating Temperature..... -17°C to 51°C

ASSEMBLY

⚠WARNING Recharge only with the charger specified for the battery. For specific charging instructions, read the operator's manual supplied with your charger and battery.

Inserting/Removing the Battery

To **insert** the battery, slide the pack into the body of the tool. Make sure it latches securely into place.

⚠ WARNING Only use accessories specifically recommended for this tool. Others may be hazardous.

To **remove** the battery, push in the release buttons and pull the battery pack away from the tool.

WARNING Always remove the battery pack any time the tool is not in use.

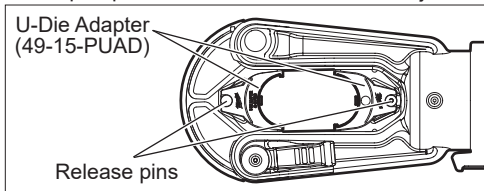
An incomplete or faulty crimp could cause a fire. Use tool only with compatible dies and connectors for which they are rated. Jaws, dies, and connectors must be used in an approved combination to achieve a successful operation.

Improper combinations can result in a faulty crimp. Electric shock, fire, explosion, and property damage could occur.

Inserting/Removing Adapter

Inspect adaptor before use. Only use an adaptor with "U" dies. Remove adaptor when using "P" dies.

1. **⚠ WARNING** Remove battery to avoid starting the tool.
2. To **install**, pull out the release pins and slide the adaptor pieces in each side of the jaws. Adaptor pieces will snap into place after pins are released. Tug on adaptor pieces to ensure they are secure.
3. To **remove**, pull out the release pins and slide adaptor pieces out from each side of the jaws.



Changing the Dies

Inspect dies and connectors before use. Only use properly matched dies and connectors for the crimping jaws.

Only use "P" dies without the adapter, or "U" dies with the adapter.

NOTE: Install the smaller die piece into the swinging jaw to ensure the jaws will open fully.

1. **⚠WARNING** Remove battery to avoid starting the tool.
2. Slide the appropriate dies into each side of the crimping jaws.
3. When using "P" dies, pull out the release pins and slide the dies into each side of the jaws. Dies will snap into place after pins are released. Tug on dies to ensure they are secure.
4. When using "U" dies, first install the adapter, then snap the "U" dies into each side of the jaws. Tug on dies to ensure they are secure.
5. To remove "P" dies, pull out the release pin for each side of the crimping jaws. Pull out dies.
6. To remove "U" dies, used with the adapter, press the die release buttons on the adapter pieces and slide out dies.

ONE-KEY™

To learn more about the ONE-KEY™ functionality for this tool, go to www.milwaukeetool.com.au/innovation/one-key/. To download the ONE-KEY™ app, visit the App Store® or Google Play™ from your smart device.

ONE-KEY™ Indicator	
Solid Blue	Wireless mode is active and ready to be configured via the ONE-KEY™ app.
Blinking Blue	Tool is actively communicating with the ONE-KEY™ app.
Blinking Red	Tool is in security lockout and can be unlocked by the owner via the ONE-KEY™ app.

OPERATION

⚠WARNING To reduce the risk of explosion, electric shock and property damage, do not use on live electrical lines. Tool is NOT insulated. Contact with a live circuit could result in severe injury or death. Turn off power before making a crimp.



Keep hands away from crimping jaws while tool is in use. Fingers could be crushed.

Always remove battery pack before changing or removing accessories. Only use accessories specifically recommended for this tool. Others may be hazardous. To reduce the risk of injury, wear safety goggles or glasses with side shields.



Crimping

Before Crimping:

- Inspect the jaws and dies for cracks or other damage. Do not use damaged jaws or dies. Contact a MILWAUKEE® service facility.
 - Ensure dies are properly installed.
 - Use the 49-15-PUAD adapter with "U" dies.
 - Jaws, dies, connectors, and cables must be used in an APPROVED COMBINATION. Improper combinations can result in a faulty crimp.
 - Inspect and discard workpieces with cracks or wear before use. Materials may crack or shatter.
1. Install the dies. Use adapter with "U" dies.
 2. Insert battery pack.
 3. Rotate the jaws to the desired angle.
 4. Open the jaws by sliding the jaw release lever.
 5. Place jaws around workpiece and close the swinging jaw. Press in the locking pin.
 6. Crimps should be uniformly placed on the barrel of the connector.
 7. Crimps should be reasonably placed within the color bands or knurled area of the connector.
 8. Hold tool securely.
 9. Press and hold the trigger. When the cycle is complete the tool will automatically return to its starting position. An LED will light the workpiece when the trigger is pulled.
 10. Release the trigger.
 11. The die identifier is stamped into the connector during the crimp.

NOTE: After the cycle reaches a certain point, the repair may automatically finish, even if the trigger is released.

LED Indicator	Definition
Solid Green	Tool completed the operation and reached full crimping pressure.
Solid Red	Tool completed the operation but did NOT reach full crimping pressure.
Flashing Red	Tool did NOT complete the operation.
Flashing Red/Green (after Solid Green or Solid Red)	Tool has reached its service interval. Red/Green flashing will begin after the solid Red or Green indicator for the operation is displayed. Tool will stop operating once the service interval is reached. Return tool to a MILWAUKEE® service facility for inspection and preventative maintenance.

Reverse Button/Manual Release Button

If the jaws need to be opened without completing the cycle, press the reverse button. Hold tool securely until the ram retracts fully.

If the jaws must be opened without the battery pack installed, press and hold the Manual Release Button until the ram retracts fully.

MAINTENANCE

⚠WARNING To reduce the risk of injury, always unplug the charger and remove the battery pack from the charger or tool before performing any maintenance. Never disassemble the tool, battery pack or charger. Contact a MILWAUKEE® service facility for ALL repairs.

Maintaining Tool

Keep your tool, battery pack and charger in good repair by adopting a regular maintenance program. Inspect your tool for issues such as undue noise, misalignment or binding of moving parts, breakage of parts, or any other condition that may affect the tool operation. Return the tool, battery pack, and charger to a MILWAUKEE® service facility for repairs. After six months to one year, depending on use, return the tool, battery pack and charger to a MILWAUKEE® service facility for inspection.

If the tool does not start or operate at full power with a fully charged battery pack, clean the contacts on the battery pack. If the tool still does not work properly, return the tool, charger and battery pack, to a MILWAUKEE® service facility for repairs.

ONE-KEY™

Refer to the ONE-KEY App for information regarding necessary servicing, such as internal battery life and crimp count.

⚠WARNING Chemical Burn Hazard. This device contains a lithium button/coin cell battery. A new or used battery can cause severe internal burns and lead to death in as little as 2 hours if swallowed or enters the body. Always secure the battery cover. If it does not close securely, stop using the device, remove the batteries, and keep it away from children. If you think batteries may have been swallowed or entered the body, seek immediate medical attention.



Internal Coin Cell Battery

An internal coin cell battery is used to facilitate full ONE-KEY™ functionality.

To replace the battery:

1. **⚠WARNING** Remove battery to avoid starting the tool.
2. Loosen the screw(s) and open the coin cell battery door.
3. Remove the old coin cell battery, keep it away from children, and dispose of it properly.
4. Insert the new coin cell battery (3V CR2032), with the positive side facing up.
5. Close the battery door and tighten the screw(s) securely.

Cleaning

Clean dust and debris from vents. Keep handles clean, dry and free of oil or grease. Use only mild soap and a damp cloth to clean, since certain cleaning agents and solvents are harmful to plastics and other insulated parts. Some of these include petrol, turpentine, lacquer thinner, paint thinner, chlorinated cleaning solvents, ammonia and household detergents containing ammonia. Never use flammable or combustible solvents around tools.

Repairs

For repairs, return the tool, battery pack and charger to the nearest authorised service centre.

ACCESSORIES

⚠WARNING Use only recommended accessories. Others may be hazardous.

For a complete listing of accessories, go online to milwaukee tool.com.au / milwaukee tool.co.nz or contact an authorised distributor.

WARRANTY - AUSTRALIA and NEW ZEALAND

Please refer to Australian and New Zealand warranty supplied with tool. This warranty applies only to product sold by authorised dealers in Australia and New Zealand.

SERVICE - AUSTRALIA and NEW ZEALAND

MILWAUKEE® prides itself in producing a premium quality product that is Nothing But Heavy Duty™. Your satisfaction with our products is very important to us! If you encounter any problems with the operation of this tool, please contact your authorised **MILWAUKEE®** dealer.

For a list of **MILWAUKEE®** dealers, guarantee or service agents please contact **MILWAUKEE®** Customer Service or visit our website.

(Australia Toll Free Telephone Number 1300 645 928)

(New Zealand Toll Free Telephone Number 0800 645 928)

or visit milwaukeeetool.com.au/milwaukeeetool.co.nz.

Milwaukee Electric Tool Corporation

13135 West Lisbon Road, Brookfield, Wisconsin U.S.A. 53005

Milwaukee Tool (Australia)

26 - 40 Nina Link, Dandenong South,
Victoria, 3175, Australia

Milwaukee Tool (New Zealand)

274 Church Street, Penrose,
Auckland, 1061, New Zealand

DESIGNED BY MILWAUKEE ELECTRIC TOOL CORP.

PROFESSIONALLY MADE IN CHINA

PRINTED IN CHINA